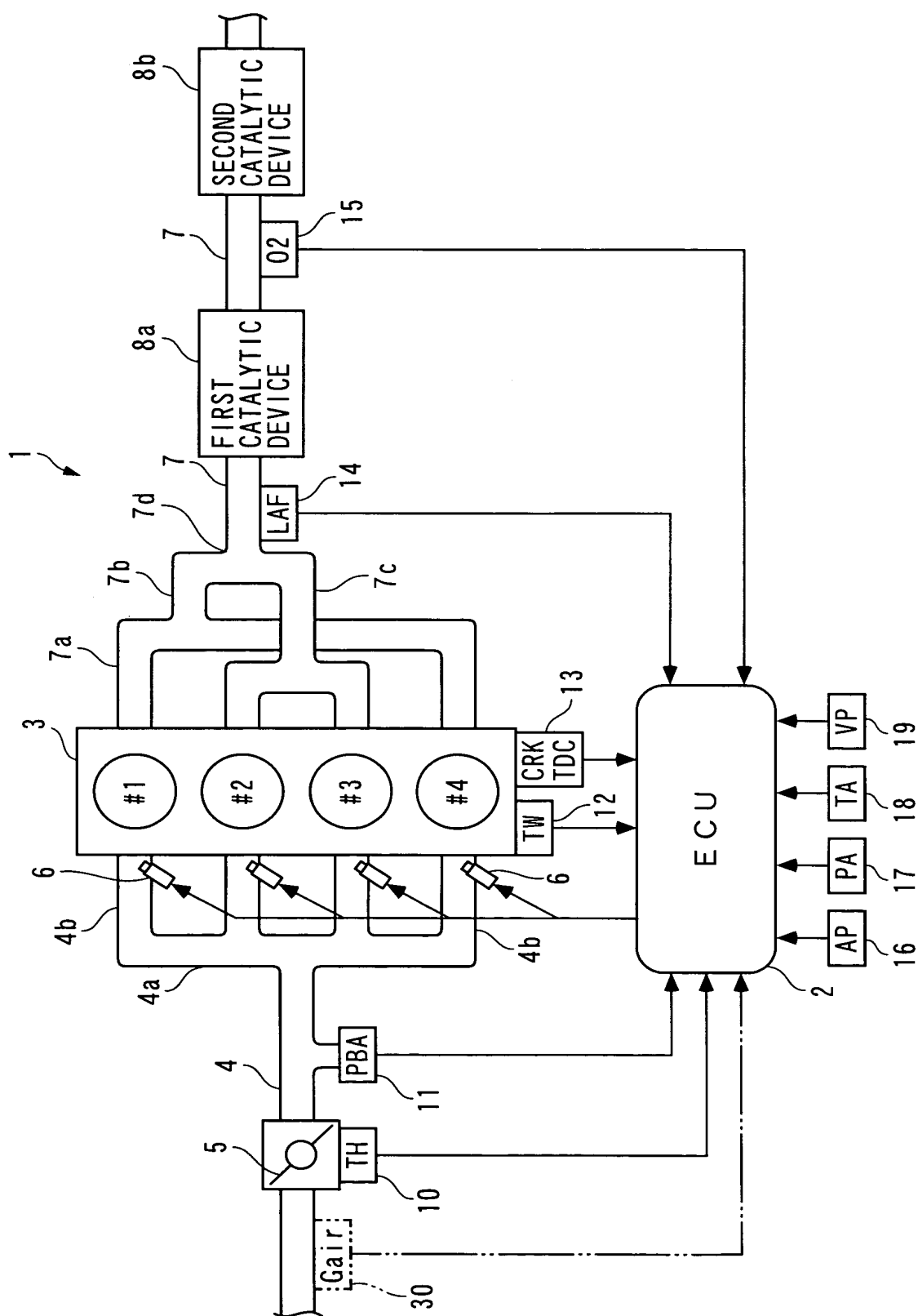
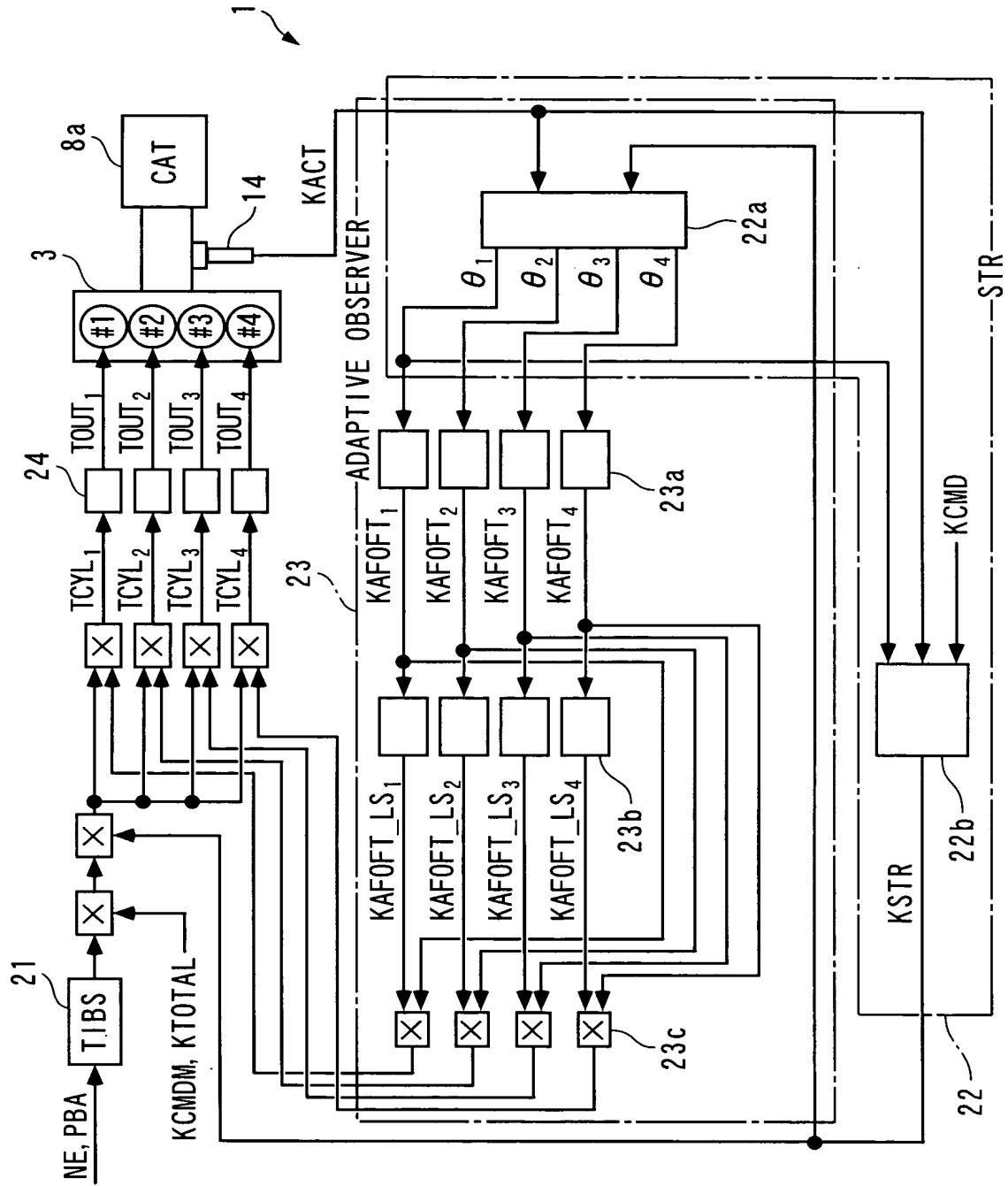


FIG. 1



F I G . 2



F I G . 3

$$\begin{aligned} \text{KACT}_i(k) = & b0_i(k) \cdot \text{KSTR}_i(k-3) + r1_i(k) \cdot \text{KSTR}_i(k-4) + r2_i(k) \cdot \text{KSTR}_i(k-5) \\ & + r3_i(k) \cdot \text{KSTR}_i(k-6) + s0_i(k) \cdot \text{KACT}_i(k-3) \quad \dots\dots (1) \end{aligned}$$

$$\begin{aligned} \text{KSTR}_i(k) = & \frac{1}{b0_i(k)} \cdot \left\{ \text{KCMD}_i(k) - r1_i(k) \cdot \text{KSTR}_i(k-1) - r2_i(k) \cdot \text{KSTR}_i(k-2) \right. \\ & \left. - r3_i(k) \cdot \text{KSTR}_i(k-3) - s0_i(k) \cdot \text{KACT}_i(k) \right\} \quad \dots\dots (2) \end{aligned}$$

$$\theta_i(k) = \theta_i(k-1) + \text{KP}_i(k) \cdot \text{ide}_i(k) \quad \dots\dots (3)$$

$$\theta_i(k)^T = [b0_i(k), r1_i(k), r2_i(k), r3_i(k), s0_i(k)] \quad \dots\dots (4)$$

$$\text{ide}_i(k) = \text{KACT}_i(k) - \text{KACT_HAT}_i(k) \quad \dots\dots (5)$$

$$\text{KACT_HAT}_i(k) = \theta_i(k-1)^T \cdot \zeta_i(k) \quad \dots\dots (6)$$

$$\begin{aligned} \zeta_i(k)^T = & [\text{KSTR}_i(k-3), \text{KSTR}_i(k-4), \text{KSTR}_i(k-5), \text{KSTR}_i(k-6), \text{KACT}_i(k-3)] \\ & \dots\dots (7) \end{aligned}$$

$$\text{KP}_i(k) = \frac{P_i(k) \cdot \zeta_i(k)}{1 + \zeta_i(k)^T \cdot P_i(k) \cdot \zeta_i(k)} \quad \dots\dots (8)$$

$$P_i(k+1) = \frac{1}{\lambda_1} \left(I - \frac{\lambda_2 \cdot P_i(k) \cdot \zeta_i(k) \cdot \zeta_i(k)^T}{\lambda_1 + \lambda_2 \cdot \zeta_i(k)^T \cdot P_i(k) \cdot \zeta_i(k)} \right) P_i(k) \quad \dots\dots (9)$$

I : UNIT PARAMETER

λ_1, λ_2 : WEIGHTING PARAMETER

F I G . 4

$$\theta_{ave}(n) = \frac{1}{m+1} \{ \theta_{buf}(n) + \cdots + \theta_{buf}(n-m) \} \quad \cdots \cdots (10)$$

$$\theta_{ave}(n)^T = [b0_{ave}(n), r1_{ave}(n), r2_{ave}(n), r3_{ave}(n), s0_{ave}(n)] \quad \cdots \cdots (11)$$

$$KSTR(n) = \frac{1}{b0_{ave}(n)} \left\{ KCMD(n) - r1_{ave}(n)KSTR(n-4) - r2_{ave}(n)KSTR(n-8) - r3_{ave}(n)KSTR(n-12) - s0_{ave}(n)KACT(n) \right\} \quad \cdots \cdots (12)$$

$$\theta_i(k) = \theta_i(k-1) + KP_i(k) \cdot ide_i(k) \quad \cdots \cdots (13)$$

$$\theta_i(k)^T = [b0_i(k), r1_i(k), r2_i(k), r3_i(k), s0_i(k)] \quad \cdots \cdots (14)$$

$$ide_i(k) = KACT_i(k) - KACT_HAT_i(k) \quad \cdots \cdots (15)$$

$$KACT_HAT_i(k) = \theta_i(k-1)^T \cdot \zeta_i(k) \quad \cdots \cdots (16)$$

$$\begin{aligned} \zeta_i(k)^T &= [KSTR_i(k-3), KSTR_i(k-4), KSTR_i(k-5), KSTR_i(k-6), KACT_i(k-3)] \\ &= [KSTR_i(n-12), KSTR_i(n-16), KSTR_i(n-20), KSTR_i(n-24), KACT_i(n-12)] \end{aligned} \quad \cdots \cdots (17)$$

$$KP_i(k) = \frac{P_i(k) \cdot \zeta_i(k)}{1 + \zeta_i(k)^T \cdot P_i(k) \cdot \zeta_i(k)} \quad \cdots \cdots (18)$$

$$P_i(k+1) = \frac{1}{\lambda_1} \left(I - \frac{\lambda_2 \cdot P_i(k) \cdot \zeta_i(k) \cdot \zeta_i(k)^T}{\lambda_1 + \lambda_2 \cdot \zeta_i(k)^T \cdot P_i(k) \cdot \zeta_i(k)} \right) P_i(k) \quad \cdots \cdots (19)$$

I : UNIT PARAMETER

λ_1, λ_2 : WEIGHTING PARAMETER

F I G . 5

$$\theta_i(k) = \sigma f \cdot \theta_i(k-1) + KP_i(k) \cdot ide_i(k) \quad \dots\dots (20)$$

$$\theta_i(k)^T = [b0_i(k), r1_i(k), r2_i(k), r3_i(k), s0_i(k)] \quad \dots\dots (21)$$

$$ide_i(k) = KACT_i(k) - KACT_HAT_i(k) \quad \dots\dots (22)$$

$$KACT_HAT_i(k) = \theta_i(k-1)^T \cdot \zeta_i(k) \quad \dots\dots (23)$$

$$\begin{aligned} \zeta_i(k)^T &= [KSTR_i(k-3), KSTR_i(k-4), KSTR_i(k-5), KSTR_i(k-6), KACT_i(k-3)] \\ &= [KSTR_i(n-12), KSTR_i(n-16), KSTR_i(n-20), KSTR_i(n-24), KACT_i(n-12)] \\ &\dots\dots (24) \end{aligned}$$

$$KP_i(k) = \frac{Pf \cdot \zeta_i(k)}{1 + \zeta_i(k)^T \cdot Pf \cdot \zeta_i(k)} \quad \dots\dots (25)$$

Pf : IDENTIFICATION GAIN(VECTOR HAVING 1 ROW AND 5 COLUMNS)

$$\sigma f = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 \\ 0 & a & 0 & 0 & 0 \\ 0 & 0 & a & 0 & 0 \\ 0 & 0 & 0 & a & 0 \\ 0 & 0 & 0 & 0 & a \end{bmatrix} \quad (0 < a < 1) \quad \dots\dots (26)$$

σf : FORGETTING VECTOR

F I G . 6

$$\begin{aligned} KACT' = & b0_i(k) \cdot KSTR' + r1_i(k) \cdot KSTR' + r2_i(k) \cdot KSTR' \\ & + r3_i(k) \cdot KSTR' + s0_i(k) \cdot KACT' \end{aligned} \quad \dots (27)$$

$$[1 - s0_i(k)] KACT' = [b0_i(k) + r1_i(k) + r2_i(k) + r3_i(k)] KSTR' \quad \dots (28)$$

$$KACT' = \frac{b0_i(k) + r1_i(k) + r2_i(k) + r3_i(k)}{1 - s0_i(k)} \cdot KSTR' \quad \dots (29)$$

$$AFOFT_i(k) = \frac{b0_i(k) + r1_i(k) + r2_i(k) + r3_i(k)}{1 - s0_i(k)} \quad \dots (30)$$

$$AFOFTAVE(n) = \frac{1}{mc} \cdot \sum_{i=1}^{mc} AFOFT_i(n) \quad \dots (31)$$

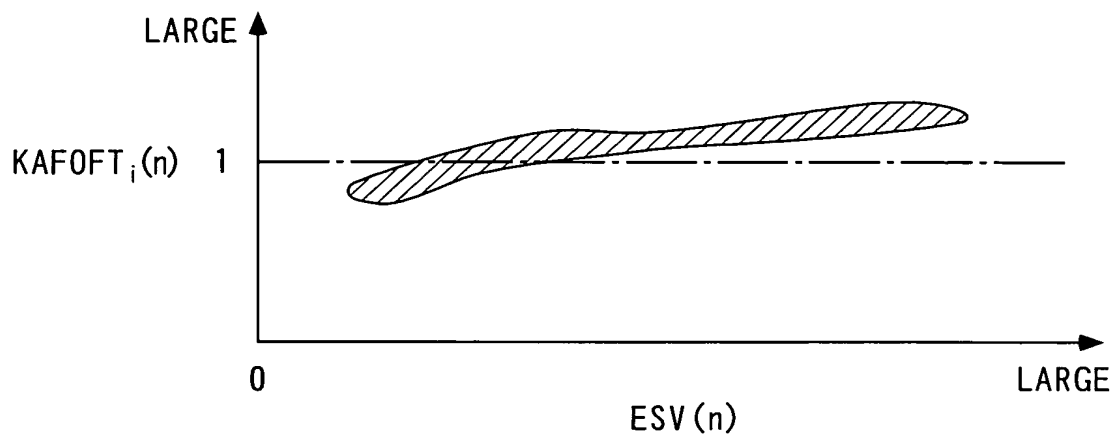
mc : NUMBER OF CYLINDERS

$$\begin{aligned} KAFOFT_i(n) = & -GI \cdot \sum_{j=0}^n e(j) - FI \cdot AFOFT_i(n) - HI \cdot [AFOFT_i(n) - AFOFT_i(n-1)] \\ & \dots (32) \end{aligned}$$

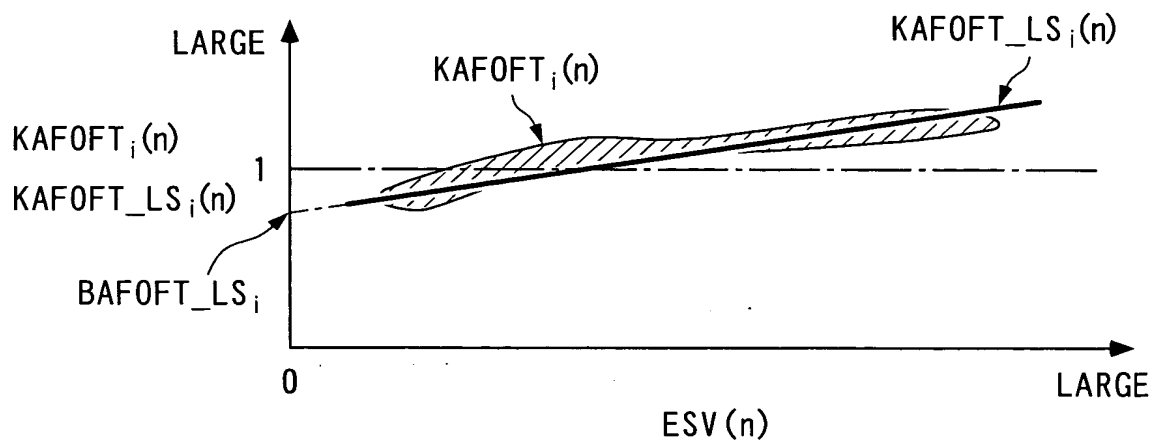
FI, GI, HI : FEEDBACK GAINS

$$e(n) = AFOFT_i(n) - AFOFTAVE(n) \quad \dots (33)$$

F I G . 7 A



F I G . 7 B



F I G. 8

$$ESV(n) = \frac{NE(n)}{1500} \cdot PBA(n) \cdot SVpra \quad \dots\dots (34)$$

$$KAFoft_LS_i(n) = AAFoft_LS_i \cdot ESV(n) + BAFoft_LS_i \quad \dots\dots (35)$$

$$\theta AFOFT_LS_i(n) = \theta AFOFT_LS_i(n-1) + KQ_i(n) \cdot Eaf_i(n) \quad \dots\dots (36)$$

$$\theta AFOFT_LS_i(n)^T = [AAFoft_LS_i(n), BAFoft_LS_i(n)] \quad \dots\dots (37)$$

$$Eaf_i(n) = KAFoft_i(n) \cdot KAFoft_LS_i(n) - \theta AFOFT_LS_i(n-1)^T \cdot Z(n) \quad \dots\dots (38)$$

$$KAFoft_LS_i(n) = \theta AFOFT_LS_i(n-1)^T \cdot Z(n) \quad \dots\dots (39)$$

$$Z(n)^T = [ESV(n), 1] \quad \dots\dots (40)$$

$$KQ_i(n) = \frac{Q_i(n) \cdot Z(n)}{1 + Z_i(n) \cdot Q_i(n) \cdot Z(n)} \quad \dots\dots (41)$$

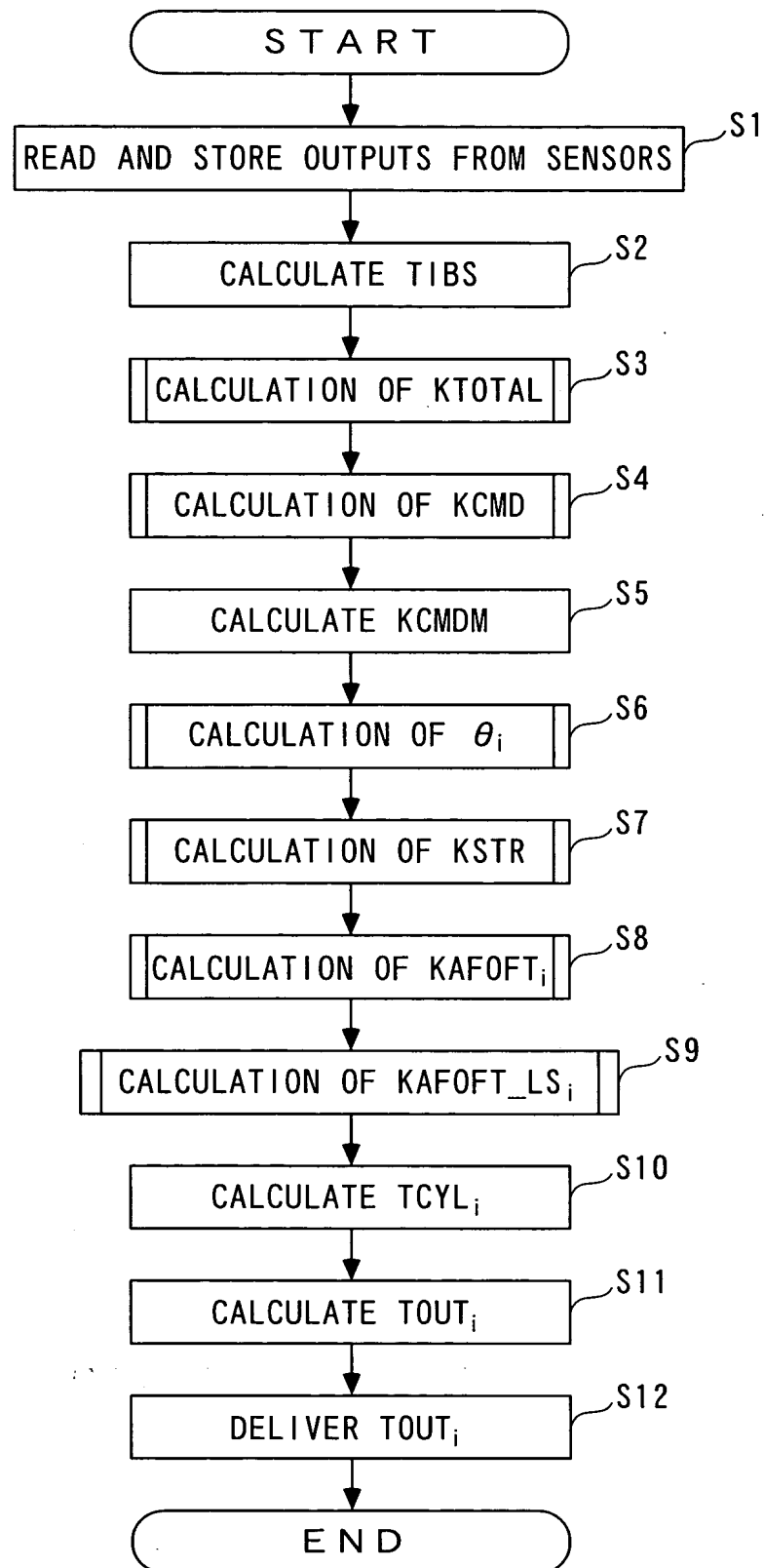
$$Q_i(n+1) = \frac{1}{\lambda_1'} \cdot \left(I - \frac{\lambda_2' \cdot Q_i(n) \cdot Z(n)^T \cdot Z(n)}{\lambda_1' + \lambda_2' \cdot Z(n)^T \cdot Q_i(n) \cdot Z(n)} \right) \cdot Q_i(n) \quad \dots\dots (42)$$

I : UNIT PARAMETER

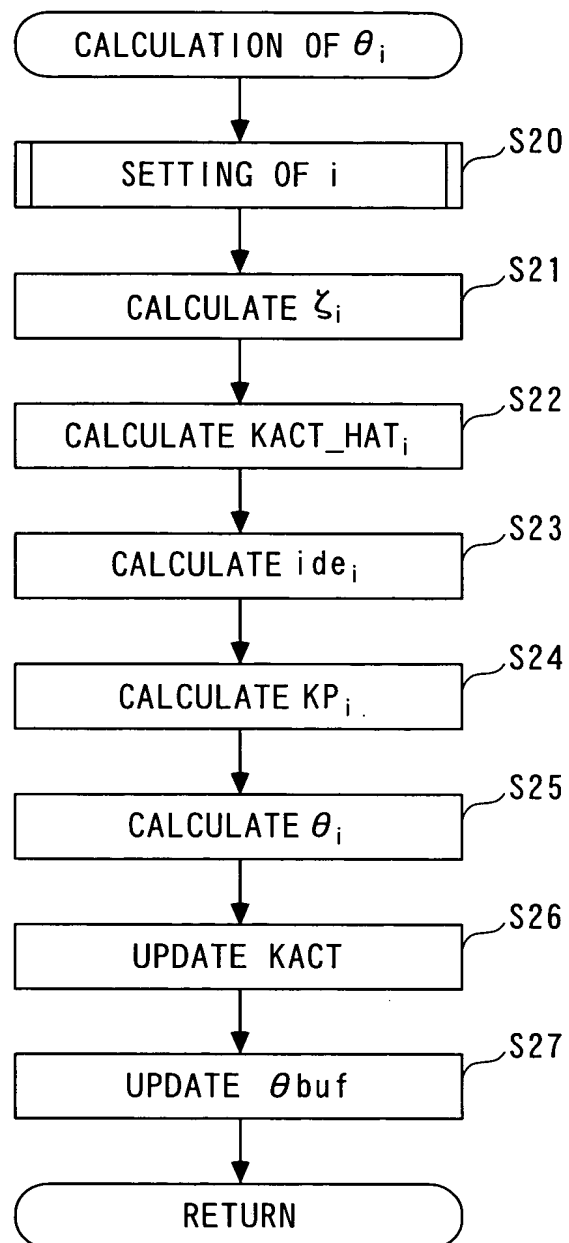
λ_1', λ_2' : WEIGHTING PARAMETER

$$\begin{aligned} KAFoft_LS_i(n) &= \theta AFOFT_LS_i(n-1)^T \cdot Z(n) \\ &= AAFoft_LS_i(n-1) \cdot ESV(n) + BAFoft_LS_i(n-1) \end{aligned} \quad \dots\dots (43)$$

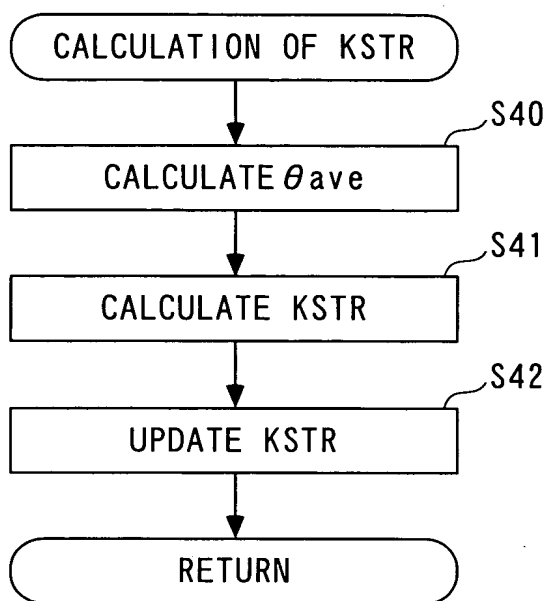
F I G . 9



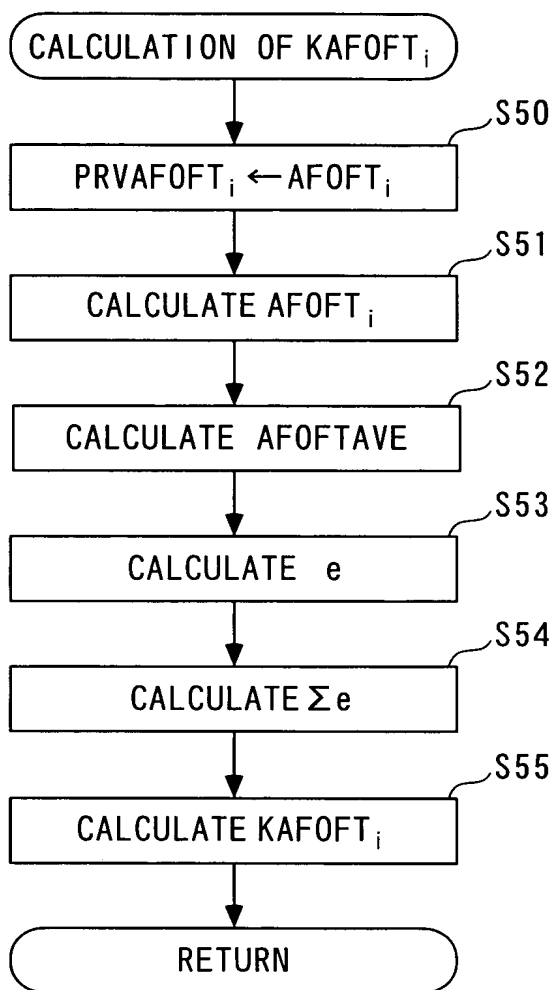
F I G . 1 0



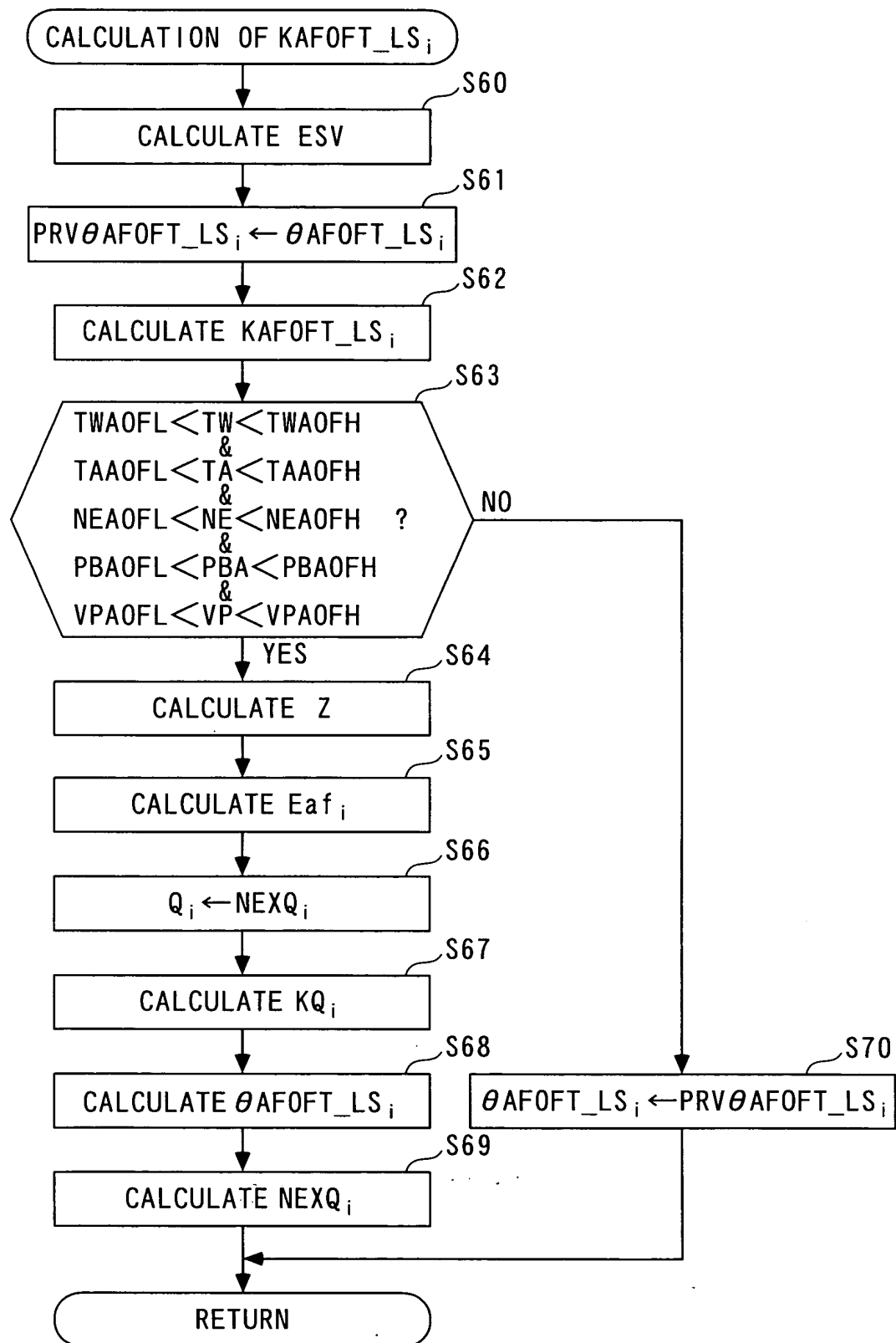
F I G. 1 1



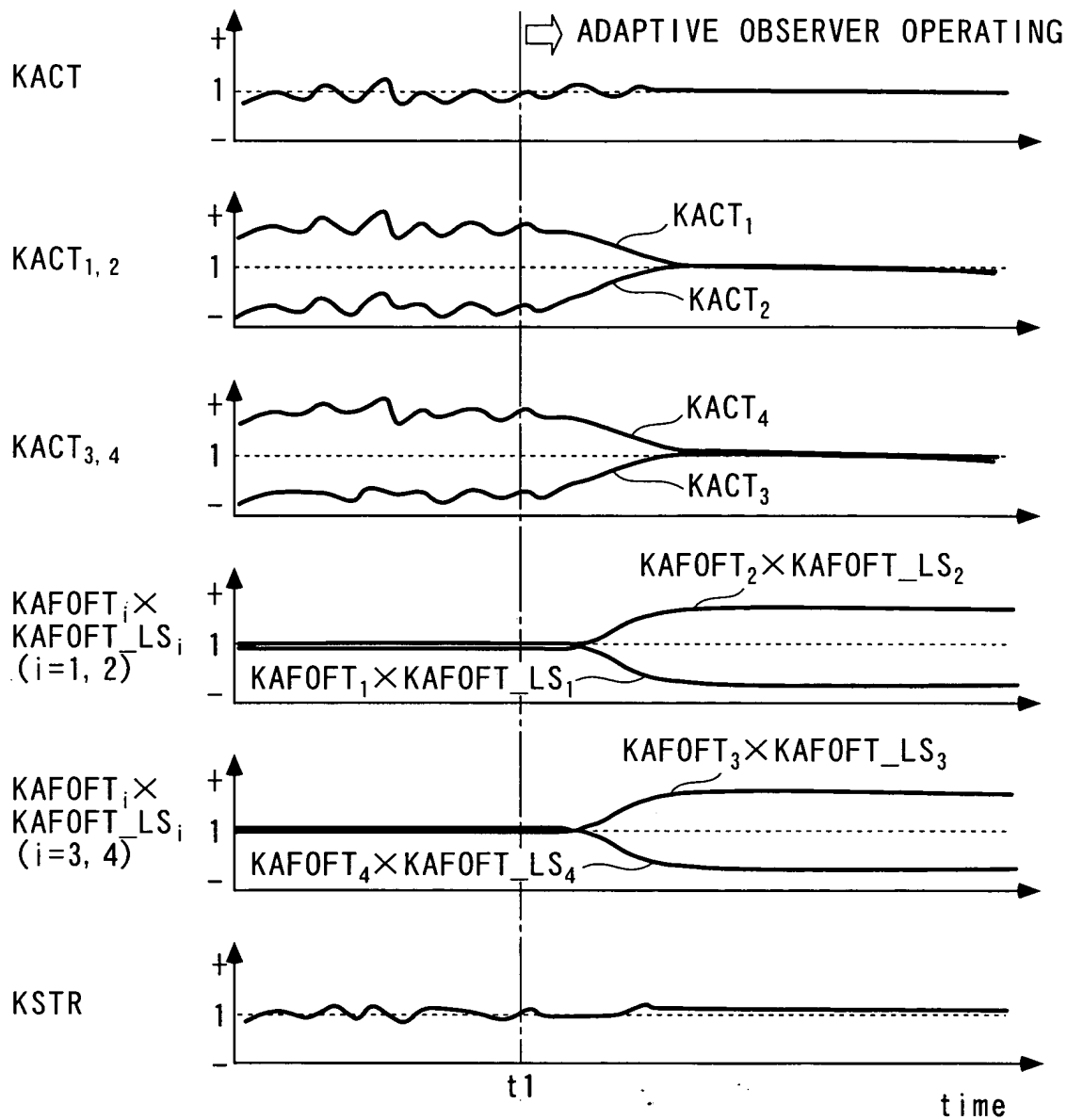
F I G . 1 2



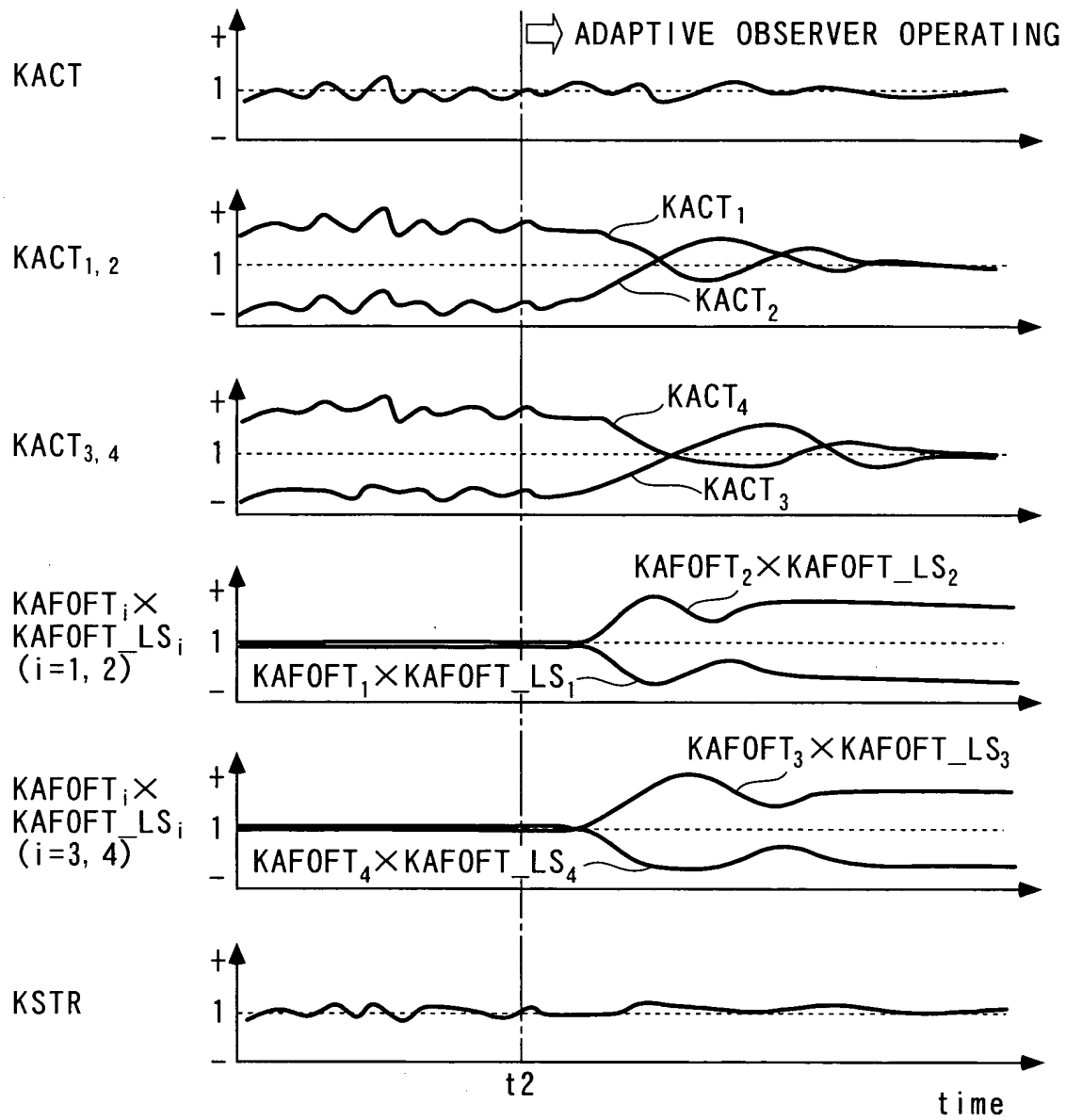
F I G. 1 3



F I G. 1 4



F I G . 1 5



F I G. 1 6

IP-D CONTROL ALGORITHM

$$KAFOFT_i(n) = -GD \cdot \sum_{j=0}^n e(j) - FD \cdot e(n) - HD \cdot [AFOFT_i(n) - AFOFT_i(n-1)] \quad \dots\dots (45)$$

$$e(n) = AFOFT_i(n) - AFOFTAVE(n) \quad \dots\dots (46)$$

FD, GD, HD : FEEDBACK GAINS

RESPONSE-SPECIFIED CONTROL ALGORITHM

$$KAFOFT_i(n) = -FS \cdot \sigma(n) - GS \cdot \sum_{j=0}^n \sigma(j) - HS \cdot e(n) \quad \dots\dots (47)$$

$$e(n) = AFOFT_i(n) - AFOFTAVE(n) \quad \dots\dots (48)$$

$$\sigma(n) = e(n) + S \cdot e(n-1) \quad \dots\dots (49)$$

$\sigma(n)$: SWITCHING FUNCTION
 FS, GS, HS : FEEDBACK GAINS
 S : SWITCHING FUNCTION-SETTING PARAMETER